



## Technical Data Sheet

### *Icorene* 1869 NAT 0000

Linear Low Density Polyethylene

#### Product Description

*Icorene* 1869 is a self adhesive linear low density polyethylene powder specifically developed for rotational lining. This grade has been designed using a high performance additive package formulated to provide good bonding to metal surfaces during processing. *Icorene* 1869 is particularly suitable for bonding to steel surfaces. We recommend the use of a specific metal preparation process to ensure consistent and effective metal-to-polymer bonding. For processing advice please consult our process guide.

<b>Processing Method</b>	Rotolining; Rotomolding
<b>Attribute</b>	Bondability; Good Corrosion Resistance
<b>Forms</b>	Powder
<b>Appearance</b>	Black; Natural Color
<b>Additive</b>	Antioxidant
<b>Application</b>	Adhesives

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	3.5	g/10 min	ISO 1133
Density, (23 °C)	0.927	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield, (3.00 mm, Rotational Molded)	15.0	MPa	ISO 527-2
Environmental Stress Crack Resistance, (Condition B, Rotational Molded, F50, 10% Antarox, 50 °C)	>1000	hr	ASTM D1693
Flexural Modulus, (3.00 mm, 23 °C)	465	MPa	ISO 178
<b>Hardness</b>			
Shore Hardness, (Shore D)	52		ISO 868
<b>Thermal</b>			
Melting Temperature	121	°C	DSC